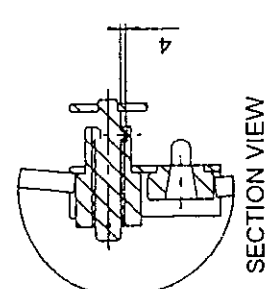


only Circles

NOTE: PARTS MARKED WITH A CIRCLE SUPPLIED WITHIN UPGRADE KIT (908-19300)

- ASSEMBLING THE HANDWHEEL PLUNGER**
1. LOCATE BUSH (ITEM 14) & PLUNGER (ITEM 12) IN HANDWHEEL.
 2. LOCATE SPRING (ITEM 15) & RETAINER (ITEM 13). RETAIN WITH ROLL PIN (ITEM 2).
 3. PULL PLUNGER OUTWARDS & INSERT SPIROL PIN (ITEM 1). ALLOW PIN TO PERTRUDE 4MM APPROX (SEE BELOW) LOCATE SPIROL PIN IN KEYWAY.



SECTION VIEW

ASSEMBLY INSTRUCTION

ECN No.	DESCRIPTION	DATE	DRN
1	ITEM 9 NOT IN THE KIT (DRAWING CORRECTED)	26-06-01	RWL
2			
3			
4			
5			

NOTE: FRAME PARTIALLY REMOVED FOR CLARITY

BELLE ENGINEERING LTD.		SHEEN, BUXTON, DERBYSHIRE, SK17 0EU	
Doc No:	AI0372-1	Rev No:	E2646
Case:	ASSEM PREMIER HWHEEL UPDATE		
Drawn:	JNR CALLEAR	Date:	28 SEPT 2000
Scale:	1:4	Weight:	-
Material:	-		